

THE FURNITURE INDUSTRY RESEARCH ASSOCIATION

Research that leads, Insight that lasts





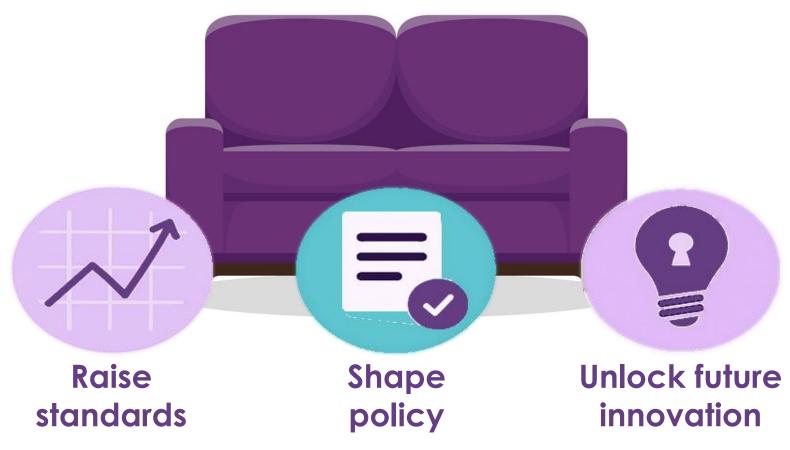
HIGH-IMPACT RESEARCH, INFORMING GOVERNMENT, GUIDING BUSINESSES, AND SPOTTING WHAT'S NEXT







DELIVERING INSIGHTS THAT RAISE STANDARDS, SHAPE POLICY, AND UNLOCK FUTURE INNOVATION







ESPR & DIGITAL PRODUCT PASSPORTS

John Hubbard - Sustainability Expert





EU ECO-DESIGN FOR SUSTAINABLE PRODUCTS REGULATION (ESPR)

- To improve the sustainability of products placed on the EU market by improving their circularity, energy performance, recyclability and durability
- To develop a well-functioning single market for sustainable products in the EU
- Establish a framework for Setting eco-design requirements on specific product groups
- Avoid diverging national legislation in member states
- Create economic opportunities for innovation and job creation particularly in remanufacturing, maintenance, recycling and repair





STANDARDS BEING DEVELOPED FOR ESPR COMPLIANCE

- Design for disassembly
- Design for repair including availability of spare parts
- Materials used chemicals, recycled content
- Product environmental footprint



ADDITIONAL REQUIREMENTS

- Digital Product Passports
- Ban on the destruction of unsold apparel, clothing accessories and footwear
- Enhanced sustainability requirements for public procurement:
 - > 50 % allocated to 'green' products
 - > 15-30% of awarding score for sustainability criteria





DIGITAL PRODUCT PASSPORTS

- Information which will follow a product through its lifecycle containing important information
- Each product will be traceable to origin
- Full breakdown of composition including the presence of chemical additives
- Technical performance
- Information for end of life (repair information, recycling options, chemical limitations)





TIMESCALE

- During 2025 decisions will be taken on the roll out of Digital Product Passports
- Batteries are the first group to utilise DPPs mandated for implementation in first quarter 2027
- Four sectors have been identified as priority groups for implementation in the Ecodesign for Sustainable Products and Energy Labelling Working Plan 2025-2030:
 - Textiles & Apparel (2027)
 - 2. Furniture (2028)
 - 3. Tyres (2027)
 - 4. Mattresses (2029)





FURNITURE - CIRCULARITY

Levent Çaglar - Senior Ergonomist, Head of Consultancy





FURNITURE - CIRCULARITY

The core of the circular economy lies in the longevity of products and the supporting measures and strategies to extend the lifespan of products

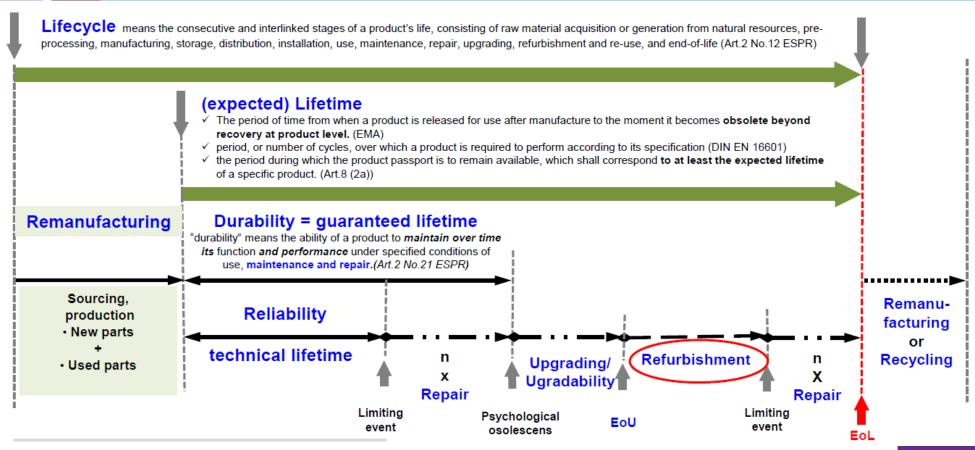


ESPR - Ecodesign for Sustainable Products Regulations (June 2024)





RELATIONSHIPS/DEPENDENCIES BETWEEN THE ESPR TERMS







(EU) 2024/ 1781 ESPR - DEFINITIONS

| Term | Definition | Source |
|---------------------|---|-------------------------------|
| reliability | means the probability that a product functions as required under given conditions for a given duration without an occurrence which results in a primary or secondary function of the product no longer being delivered; | Art.2 (22), ESPR |
| limiting event | occurrence which results in a primary or secondary function no longer being delivered Note 1 to entry: Examples of limiting events are failure, wear-out failure or deviation of any analogue signal. | DIN EN 45552:2020; 3.1.1.3 |
| durability | means the ability of a product to <i>maintain over time its</i> function <i>and performance</i> under specified conditions of use, maintenance and repair. | Art.2 (21), ESPR |
| maintenance | means one or several actions carried out to keep a product in a condition where it is able to fulfill its intended purpose | Art.2 (19), ESPR |
| repair | means one or several actions carried out to return a defective product or waste to a condition where it fulfils its intended use; | Art.2 (20), ESPR |
| refurbishment | means actions carried out to prepare, clean, test, service and, where necessary repair an object that is waste or a product in order to restore its performance or functionality within the intended use and range of performance originally conceived at the design stage at the time of its placing on the market | Art.2 (18), ESPR |
| remanufacturing | means a process in which a new product is produced from objects that are waste, products or components and in which at least one change is made that substantially affects the safety, performance, purpose or type of the product. | Art.2 (16), ESPR |
| Technical lifetime | [] technical lifetime, mean time between failures, indication of real use information on the product, resistance to stresses or ageing mechanisms | Annex I Abs.1 a, ESPR |
| Guaranteed lifetime | durability and reliability of the product or its components as expressed through the product's guaranteed lifetime [] | Annex I Abs.1 a, ESPR |
| Expected lifetime | the period during which the product passport is to remain available, which shall correspond to at least the expected lifetime of a specific product. [Note: The context of this text is Article 8 "Product passport"] | Art.8 2h ESPR |





STANDARDS BEING DEVELOPED FOR ESPR COMPLIANCE

Available:

 EN 17902: 2023 Furniture - Circularity - Evaluation method for dis/re-assembly capability

In development:

- EN XXXX: Furniture Circularity Evaluation method for maintenance, repair and refurbishing capability
- EN YYYY: Furniture Circularity Guidance on reliability
- EN ZZZZ: Furniture Circularity Assessment methods for remanufactured furniture



EN 17902: 2023 FURNITURE - CIRCULARITY - EVALUATION METHOD FOR DIS/RE-ASSEMBLY CAPABILITY

Table 1 — Classes for instructions availability

| Class | Description |
|-------|---|
| A | dis/re-assembly instructions are supplied with the product/parts and/or available by free access via the internet |
| В | dis/re-assembly instructions are supplied with the product/parts and also available for a charge via the internet |
| С | dis/re-assembly instructions are supplied only with the product/parts |
| D | dis/re-assembly instructions are not available |

Table 2 — Classes for content of instruction

| Class | Description |
|-------|--|
| A | Complete and correct display of all individual dis/re-assembly steps (3.6) (3.7) of a part, divided into individual work steps, displayed in such a way that they are comprehensible to the user in the correct sequence |
| В | Display of the product structure as an exploded drawing of the necessary parts, without going into detail about individual work steps for dis/re-assembly |
| С | Incomplete, incorrect or no display of the work steps or product structure |





EN 17902: 2023 FURNITURE - CIRCULARITY - EVALUATION METHOD FOR DIS/RE-ASSEMBLY CAPABILITY

Table 3 — Classes for skill level

| Class | Description |
|-------|--|
| Α | Layperson, without specific experience or related qualifications |
| В | Trained/educated person in furniture handling <i>without</i> specific authorization by manufacturer |
| С | Specialist , from manufacturer or authorized by manufacturer with specific training and experience |

Table 4 — Classes for number of persons

| Class | Description |
|-------|-------------|
| Α | 1 person |
| В | 2 persons |
| С | > 2 persons |





EN 17902: 2023 FURNITURE - CIRCULARITY - EVALUATION METHOD FOR DIS/RE-ASSEMBLY CAPABILITY

Table 6 — Classes for tools complexity

| Class | Description |
|-------|---|
| Α | no tools are required for dis/re-assembly |
| В | standard household or commercially (DIY shops or online platforms) available tools can be used for dis/re-assembly |
| С | dis/re-assembly cannot be carried out with standard household tools and the tools needed are not available commercially (DIY shops or online platforms) |
| D | no available tools to dis/re-assemble the priority part non destructively |

Table 7 — Classes for number of tools

| Class | Description |
|-------|------------------|
| Α | ≤ 2 tools |
| В | > 2 to ≤ 5 tools |
| С | > 5 tools |

Table 11 — Classes for dis/re-assembly depth

| Class | Description |
|-------|-------------------|
| Α | ≤ 5 steps |
| В | > 5 to ≤ 15 steps |
| С | > 15 steps |





AN EXPLORATION OF EDUCATIONAL PROCUREMENT – A PILOT STUDY

Claire Clark - Head of Ergonomics, FIRA International







- Why am I doing this research?
- Why should you care?
- What is my end goal?



PROJECT OVERVIEW

1 UNDERSTAND THE STATUS QUO

PHASE

UNDERSTAND THE IMPACT THE STATUS
QUO HAS ON PUPILS AND TEACHERS

EXPLORE WHERE AND HOW CHANGES
CAN BE MADE TO MAKE IMPROVEMENTS





PILOT STUDY – HIGH LEVEL FINDINGS

Financial constraints:

- Tight budgets limit furniture options
- Reliance on ad hoc funding (e.g., PTA fundraising) leads to short-term decisions
- Furniture is often a low priority in school planning





PILOT STUDY – HIGH LEVEL FINDINGS

Lack of knowledge and ergonomic awareness:

- Limited understanding of ergonomics among purchasers
- Choices driven by familiarity, not functionality
- Minimal input from students and teachers





PILOT STUDY - HIGH LEVEL FINDINGS

Procurement challenges:

- Restricted product ranges in catalogues
- Assumption that catalogue items are fit for purpose
- Limited time, expertise, and resources for informed decisions
- Sample products rarely requested, despite availability





PILOT STUDY - HIGH LEVEL FINDINGS

Impact of standards and compliance:

- BS EN 1729 heavily influences design but is not mandatory
- Schools often prioritise cost over compliance
- Lack of clarity on whether products meet current standards





Validate findings from pilot study:

- Interview wider range of manufacturers
- Interview wider range of suppliers
- Interview broad range of other stakeholders
- Nationwide survey of schools
- Engage with policy makers

Clearly map out the problem







FIRA INTERNATIONAL LTD (PART OF THE ELEMENT GROUP)

The service provider to the Furniture Industry Research Association





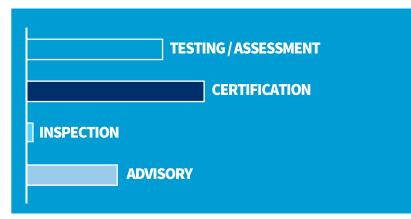


OUR BUSINESS BRANDS AND SERVICES

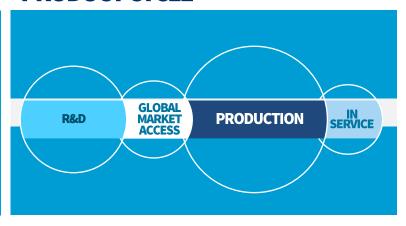
| 1 | Element: Our business |
|---|--------------------------|
| 2 | Our global lab footprint |
| 3 | Our brands |
| 4 | Our services |
| 5 | Locations |
| 6 | Testing timelines |

ELEMENT OUR BUSINESS

SERVICE MIX

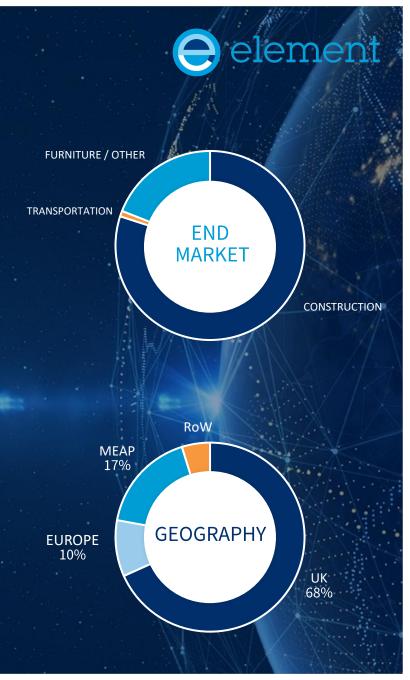


PRODUCT CYCLE



REGULATORY





OUR GLOBAL LAB FOOTPRINT - 2025







OUR BRANDS

Leaders in chosen markets.

Respected, accepted, <u>specified</u>.

Seen as technically excellent.

Passport to trade to customers.





Certification brands

















OUR SERVICES

Delivering complex solutions.

Building assurance.

This is some of what we do...











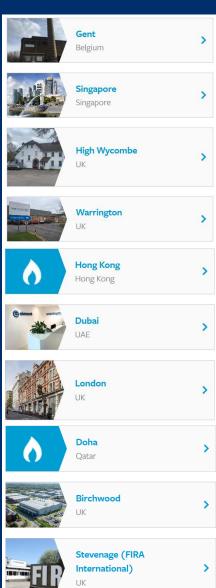








Locations







Upholstery Testing

Upholstery tests focus on febric, foem

flammability and structural



Strength and stability testing for all

types of seating, to ensure fitness for

purpose





Bed and Mattress Testing

Beds, mettresses and components (springs, toppers, foams)

Cone calorimetry testing

Active Fire Testing

Find out more how our accredited

laboratory can provide active fire

testing to the BS 8458:2015

Find out more about our cone calorimetry testing which is a cost effective way to research the fire performance of products during the developmental stage.



Aerospace Fire Testing

Find out more about our aerospace

fire testing, which operates out of

our fully accredited reaction to fire

laboratory in Warrington.

Testing

Find out more about our construction fire testing across a variety of standards and test methods, with accredited laboratories placed across the globe



element

Defence Fire Testing

Automotive Fire Testing

Find out more about our automotive

fire testing, which operates out of

our fully accredited reaction to fire

laboratory in Warrington.

Find out more about our defence fire testing services and how we are experienced working with the defence industry's demanding requirements.



Building Cladding Testing

Find out about our BS 8414 building

cladding testing capabilities in Dubai

and Gent.

Insulation Flammability Testing

Flammability testing for thermal insulation is provided by Warringtonfire to BS 5803-4, as well as fire resistance tests under BS 476-1 and BS EN 13501-1



Marine Fire Testing

Find out more about our marine fire testing, performed across our fully accredited laboratories in the UK and Belgium.



Plastics and Surface Materials

Learn how Warringtonfire can help test how your plastics and surface materials will react in a real-life fire situation, to ensure the products you develop are fit for purpose.



Find out more about our comprehensive range of independent rail fire testing services, performed from our UKAS and BELAC accredited laboratories



Find out more about roof testing for reaction to fire, provided by our Gent and Warrington laboratories.





Single Burning Item

Find out more about Single Burning Item testing, a key method for assessing the reaction to fire performance of construction products.

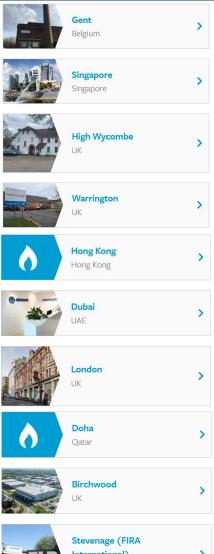


Textiles Fire Testing

Find out more how our engaged experts operate textiles fire testing from our accredited laboratory in Warrington.

Timber panel products need to be tested for both reaction to fire and fire resistance. Find out how we can help





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Table and Desk

Testing

We test tables (including glass) and

desks for safety, stability, strength and

durability



Engage With an

Expert

Our Technical Experts are available for

one-to-one support with individuels

and organisations.

Storage Furniture Testing

Our experts can test all types of safety, strength and durability



Kitchens must be fit for purpose, our

occasional misuse



chairs, changing units, costs and bads



Training

portfolio, delivered by our team of technical experts.



Ergonomic Services

Ergonomic expertise including research, consultancy and testing services for all products, from monitor erms to trein seating, across the furniture industry:

THANK YOU

element | warringtonfire



Nathaly Mitchell – Da Silva Business Development Associate Nathaly.dasilva@element.com +44 7919433513





UNDERSTANDING YOUR TEST REPORT

More than just a pass or fail





STRUCTURE OF STANDARDS

Standards for complete items of furniture, applicable to both domestic and non-domestic settings, cover:

- Safety
- Stability
- Strength
- Durability
- Information for use and user guides





SAFETY REQUIREMENTS

- Edges which are in contact with the user are rounded or chamfered
- All other edges accessible during use shall be free from burrs and/or sharp edges
- Ends of hollow components are closed or capped
- Movable and adjustable parts shall be designed so that injuries and inadvertent operation are avoided
- Shear and squeeze points during use
- Children's and nursery furniture Accessible gaps and openings, small parts, snagging hazards, toxicity, thermal hazards





SAFETY REQUIREMENTS







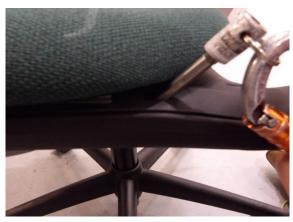






SAFETY REQUIREMENTS













STABILITY REQUIREMENTS

Stability tests to assess whether the item is likely to overturn









STRENGTH REQUIREMENTS

Static Load Testing

Tests with high levels of loading and only a low number of cycles – to represent loading that may only occasionally occur during the product life cycle







DURABILITY REQUIREMENTS

Tests that replicate typical daily use during the product life cycle, considering its intended purpose











PRODUCT USE INFORMATION

Should be provided in the language of the country in which the product will be delivered to the end user and contain at least the following details:

- Information regarding the intended use
- If fitted with adjusting mechanisms, instructions for their operation
- Assembly instructions, where applicable
- Instruction for care and maintenance





INFORMATION FOR USE - CHILDREN'S AND NURSERY FURNITURE

Instructions should be headed:

'IMPORTANT, RETAIN FOR FUTURE REFERENCE: READ CAREFULLY'

Letters should not be less than 5mm high

Warnings:

The instructions for use shall include the following warnings:

The instructions for use shall include the following statements:



TECHNICAL REPORT



Unit 3 Cockerell Close Stevenage Hertfordshire SG1 2EW

T: +44(0) 1438 777 700

Our Ref:

Unique report no.

Address of Company

07 October 2019

Delivery Date:

04 June 2019

Test Dates:

04 June 2019 - 04 October 2019

For the attention of Contact name

SAMPLE(S) SUBMITTED FOR TEST AND IDENTIFED BY CUSTOMER AS:

One, Sample

TEST(S) AS REQUESTED BY CUSTOMER:

RESULT:

BS 8474: 2013 160kg User Level

PASS/FAIL - Point 3

DESCRIPTION

Item:

Sample

Supplied by:

Number of Photos: One to Four - Point 4

| Item - Point 2 | Material- Point 2 |
|-------------------|--|
| Seat | 4 x 3mm Diameter Metal S-Springs |
| Back | 18mm Thick Wood |
| Arms | 80mm Thick Wood |
| Mechanism | Metal – Various Sizes |
| Base with Castors | 2mm Thick Metal |
| Joints | Bolted |
| | Seat Back Arms Mechanism Base with Castors |

BS 8474: 2013 - Furniture – Chairs With Electrically Operated Support Surface –

Initial Inspection: No apparent faults

| Clause | Test | Result |
|--------|--|----------------|
| 4 | General requirements | |
| 4.1 | Edges and corners | Pass |
| 4.2 | Tubular components accessible during use | Fail - point 3 |

| Clause | Test | Result |
|--------|-------------------------|--------|
| 5 | Strength and durability | |
| 6.4 | Seat static load test | Pass |
| 6.4 | Back static load test | Pass |

| Clause | Test | Result |
|--------|--------------------------------------|--------|
| 5.3 | Stability | |
| 6.2 | Forwards overbalancing, all seating. | Pass |

| Clause | Test | Result |
|--------|--|----------------|
| 7 | Control system requirements | Pass |
| 7.2 | Control devices | Pass |
| 8 | Marking | Fail - Point 3 |
| 9 | Information to be supplied by the manufacturer | Pass |

CONCLUSION

Approved by:

The Sample, as previously described, failed to satisfy the applicable test requirements of BS 8474: 2013 160kg User Level.

Tested by: A person

Reported by: A person

Section Head - Structural Testing

A person



- Date of the report Ensure that the test date is valid and does not relate to something tested many years ago that may no longer be valid or representative
- Description of the product Ensure all the relevant information is given to the test laboratory for them to put in the report
- The results Gain an understanding of the test requirements and how they relate to your product
 - If there is a failure, what does it mean?





Within the report several potential outcomes can be reported:

- N/A Not applicable The selected clause is not applicable to the product
- N/T Not tested The product has not been tested to an applicable clause reasons could include:
 - Customer request
 - Due to a failure
 - Unable to test
 - Covered by another test report





- Not supplied Generally applied to information for use, assembly instructions or safety information
- Informative Some standards do not provide any pass or fail criteria
- Inconclusive (very rare) If the result is considered marginal then it may be recorded as inconclusive





The test report conclusion:

- Pass The sample tested has met all applicable requirements of the standard
- Pass* The sample has met all applicable requirements with some exclusions
- Fail The sample tested has failed to meet one or more of the applicable clauses

